SPECIAL DATA SHEET

HARDOX® 600

ABRASION RESISTANT PLATE

HARDOX 600 is an abrasion resistent plate with a hardness of about 600 HB, intended for applications where demands are imposed on abrasion resistance.

| APPLICATIONS | Crushers, sieves, feeders, measuring pockets, skips, journals, cutting edges, conveyors, buckets, knives, gears, sprockets, etc. | | | | | | | | | | |
|--|---|--|-----------------------|------------------------|------------------------|-----------------------|-----------------------|-----------------------|--|--|--|
| CHEMICAL COMPOSITION (charge analysis) | C max % 0,48 | Si max % 0,7 | Mn max % 1,0 | P max % 0,015 | S max % 0,010 | Cr max % 1,2 | Ni max % 2,5 | Mo max % 0,8 | | | |
| | The steel is grain-refined. | | | | | | | | | | |
| HARDNESS | HBW 560 – 640 | | | | | | | | | | |
| TESTING | Brinell hardness HBW according to EN 10003-1, on a milled surface 0,5-2 mm below plate surface per heat and 40 t. | | | | | | | | | | |
| FORM OF SUPPLY | Quenched. When necessary, hardness is adjusted by means of subsequent tempering. | | | | | | | | | | |
| DIMENSIONS | HARDOX 600 is supplied in plate thicknesses 10-30 mm. Plate thicknesses ≥ 25 mm are supplied with mill edge or by special agreement only. More detailed information on dimensions is provided in our General Product Information, E-5. | | | | | | | | | | |
| TOLERANCES | According to EN ISO 6506-1. - Tolerances on thickness according to Class A. - Tolerances on flatness according to Class N. (Normal tolerances) | | | | | | | | | | |
| SURFACE FINISH | According to EN 10 163-2. Requirements according to Class A. Repair conditions according to Subclass 1. (Repair by welding is allowed) | | | | | | | | | | |
| GENERAL TECHNICAL DELIVERY CONDITION | According to our brochure General Product Information, E-5. | | | | | | | | | | |
| HEAT TREATMENT | HARDOX 6 | HARDOX 600 is not intendend for further heat treatment. | | | | | | | | | |
| FABRICATION | Our Techn | Our Technical Customer Service Department will provide further information on request. | | | | | | | | | |

